



at the Waterline



The Antique and Classic Boat Society, Inc.

GLACIER LAKES CHAPTER

VOLUME 6 ISSUE 1

January/February 2009

Glacier Lakes Participates in two winter boat shows



**Madison Boat Show at Alliant Center
January 23-24-25 2009**



**Milwaukee Boat Show at State Fair Park
January 16-25 2009**



Madison Boat Show donates proceeds to local Multiple Sclerosis

A letter was sent to the Madison group of Glacier Lakes from the MS Society. On behalf of more than 10,000 people, in Wisconsin living with Multiple Sclerosis, the MS Society thanked the local group of ACBS for their generosity in organizing the MS Fundraiser at Christy's Landing.

See Full story on page 4.

**SPRING MEETING
FRIDAY APRIL 17
Hi-Way Harry's STEAKHOUSE**



**SEE PAGE 3
FOR DETAILS AND REGISTRATION**



Happy Spring around the corner?

Why do we always have the coldest weather during the Boat Show? Because it makes us long for the warm boating weather even more than usual! Thanks to everyone that braved the sub-zero temps to help out with the Milwaukee and Madison boat shows. We had two great booths, with some great exposure to the boating public and potential new members. There is something about old boats that brings out fond memories for everyone. There wasn't a person that stopped by our booth that didn't have a great story to share, and that didn't say, "I wish I never sold that old boat!" With the boat show behind us, spring has to be just around the corner.

Jay Wagner has been working hard planning our spring meeting. He has found a great spot that's not too far out of the way for both our Milwaukee and Madison area members. Send in your registration on page 3 for our spring meeting at *Hi-Way Harry's* on April 17th A.S.A.P., It will be a fun evening!

I mentioned to those of you who attended the January meeting, we are trying to raise funds to purchase the floating pier system that we use for the annual Pewaukee boat show. The total cost of the pier is \$27,000. So far we have paid \$5,000 to Mod-U-Dock with funds raised from the Pewaukee show. This leaves us with a balance of \$22,000 that we owe. At the rate we are going it will be another 9 years before we can pay it off, so we thought about creating a "**Special Pier Fund**". We are hoping that you would consider making a contribution to help your chapter accelerate the purchase of the pier system. There is a donation form located on page 4. Also, The Pewaukee Water Ski team will be holding a fundraiser at Piano Blu Friday March 6, 2009. If they raise the necessary funds to purchase their pier this year, we will be able to "piggy back" off their permanent pier for the Pewaukee show this August. Plan on attending their event if you can. Wil has put together another great newsletter for us, so enjoy, and think warm weather!

We'll see you at the Friday Fish Fry April 17.
Sincerely,

John Baumann

John Baumann, Commodore
Glacier Lakes Chapter, ACBS

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Mark and Mary Willis 262-389-0529

Madison Boat Show Chairmen-

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Andy McCormick 608-222-0018 andy@mccormicklumber.com

WELCOME NEW ARRIVALS TO THE GLACIER LAKES CHAPTER

Gayle Ritter-Membership Chairperson



- ★ Jim & Audrey Altounian-Lake Forest, IL
- ★ Mark & Jeri Baumeister-Madison, WI
- ★ Al & Kathi Bosworth-Elmhurst, IL
- ★ Dave Buckley-Delafield, WI
- ★ Charles & Diana Colman-Williams Bay, WI
- ★ Tim & Judith Fredman-Nashotah, WI

- ★ Bob & Sharon Haring-Pewaukee, WI
- ★ John & Patricia-Hubbard, Lake Windsor, WI
- ★ John & Ruth Nugent-Pewaukee, WI
- ★ Sharon Stamm-Madison, WI
- ★ John Taylor-Madison, WI
- ★ Denny & Bobbi Teuscher-Hubertus, WI

Annual Glacier Lakes Chapter of the Antique & Classic Boat Society Spring Meeting



Friday, April 17, 2009

HI-WAY HARRY'S RESTAURANT

710 GLOVER LANE JOHNSON CREEK, WI 53038

920-699-9999

Cocktails: 5:00 p.m., Dinner: 6:30 p.m.

Meeting to follow

Directions: I-94 and Hwy 26. Exit 267, Johnson Creek/Watertown.

FROM MADISON: Exit 267, stay straight to go onto Frontage Rd. S. Turn left onto WI-26 N. Turn right onto Linmar Ln. Turn right onto Glover Ln. **FROM MILWAUKEE:** Take exit 267 toward WI-26/Watertown/Johnson Creek. Slight turn onto WI-26N. Turn right onto Linmar Ln. Turn right onto Glover Ln.

Buffet Style Fish and Chicken Dinner

Only \$20.00 per person, including gratuity and tax. Cash Bar-Private Room

We will be discussing upcoming events such as:

- ✓ Eagle River ✓ Madison ✓ Pewaukee ✓ And other boat related events this summer

Also: Jay Wagner will discuss what to check and have on board to be safe and (mostly) trouble free all season.

Buffet Style Fish & Chicken Dinner-.....\$20.00 x _____ = \$ _____

Name _____

Phone Number _____ Email: _____

Address _____ City _____ State _____ Zip _____

REMIT YOUR INFORMATION AND CHECK BEFORE APRIL 9, 2009

Make Check payable to Glacier Lakes Chapter, ACBS

Mail to: Mary Willis, Treasurer 18875 Black Forest Dr. Brookfield, WI 53045

Madison Area Boat Show donates proceeds to Multiple Sclerosis
by Andy and Cyndi McCormick

Besides offering classic boaters a fun weekend of boating plus a boat show, the Madison Area Antique & Classic Boat Show is also a Fundraiser for MS (Multiple Sclerosis). Nearly all of our proceeds generated from our show are donated to the Wisconsin Chapter of the National MS Society. On Christmas we presented Andy's mother, Patricia McCormick whom also has MS, the check that will be donated to the local society. This year we donated \$2,500. Our goal for 2009 is to raise over \$3,000 by selling 50/50 raffle tickets, acquiring donations from the public and area vendors, and offering some unique items for sale in the form of a Silent Auction the day of the show.

We received a very nice Thank You letter from the MS Society stating on behalf of more than 10,000 people in Wisconsin living with Multiple Sclerosis, they thank our local chapter of ACBS for generously organizing the MS Fundraiser at Christy's Landing. They are most grateful for the time & energy we've spent on coordinating this wonderful event, as well as our belief in their mission. Our support enables them to help each person address the challenges of living with MS by funding cutting-edge research, driving change through advocacy, facilitating professional education, and providing programs & services that help people with MS and their families move their lives forward.

While MS stops people from moving, because of our generosity, the MS Society exists to make sure it doesn't.



Mike McCormick shows his mother, Patricia the check that was given to MS Society. Andy's wife, Cyndi plays an integral part of the Madison Show committee.

The Pier Guys ask for your Financial Help

The pier system cost is \$27,000.00 The last two shows generated a total of \$5,000.00 leaving a balance of \$22,000.00. At this rate, it would take almost 9 years to pay it off. Mod-U-Doc has been very flexible with helping us out. It's like we're on a Land (PIER) Contract. The fact of the matter, the remaining cost of the pier system should be payed off in a shorter time period. We're hoping that Glacier Lakes members can help kick in some money. It is a difficult thing to ask during these economic times. With 120 memberships, the donation per membership would be \$183.00. What ever you can



contribute would be absolutely fantastic. The Pewaukee Lake Water Ski Club will have held a fund raiser at Piano Blu, Friday March 6, 2009. It looks like they will have their pier in this summer, if all goes right in terms of generating the funds. We think they will, which is great. Maybe you have some ideas. Please share them. The 2009 Pewaukee Show will be bigger and better than ever. Be sure to come to *HI-WAY HARRY'S RESTAURANT* Friday April 17, 2009.

Pier Guys Pewaukee Lake Boat Show Fund Appeal

Name _____
 Address _____ City _____ State _____ Zip _____
 Amount: \$ _____ (ROOM FOR LOTS OF ZERO'S)

*Ideas to raise funds for piers _____

(*IDEA STARTER-How about a Pier Guy Mauchio Calendar for 2010?-Be creative)

Make Check payable to "Glacier Lakes Chapter, ACBS/PIER FUND"
 Mail to: Mary Willis, Treasurer 18875 Black Forest Dr. Brookfield, WI 53045

Glacier Lakes' members display some classics and drum up interest in Madison!

By Mark Walters

In mid-January, the Madison area was host to the annual Alliant Center Boat Show. This event was mainly focused on regional boat dealers displaying some of their inventory with the hope of selling some of their vessels. This show is historically the midpoint of the Winter season and, like the crocus peaking through the fading snow, starts many boat enthusiasts yearning for an early Spring. The Glacier Lakes Chapter displayed a variety of boats at the event and promoted the Chapter to the many attendees. Although the marine dealers indicated a lack of sales due to the bad economy, the Glacier Lakes' booth was constantly busy with inquiring individuals. It was even reported that some had the look of being hooked by the classics which, as we all know, translates into a life long addiction.

Thanks to all volunteers that made this event a success (Chuck Deadman, Mark Baumeister, Joe and Chris Goodwin, Mike Lizon, Red Luther, Jane and Steve Manke, Cyndi and Andy McCormick, Peter Miesbauer, Jim Ruwaldt, Glen Schubert, and Mark Walters)



The Start of Another Glacier Lakes ACBS Boating Family! by Mark Walters

We would like to welcome *Mark and Jeri Baumeister* to the Glacier Lakes' tradition. Mark purchased this 1959 Century – Coronado from Upstate New York sight unseen (except for a description and some pictures on the web). He was pleasantly surprised with the overall shape of the boat when he took possession. The maiden voyage was on a chilly day in November on the Yahara River. Welcome Mark and Jeri to the Chapter!

You are invited to provide a story about you, your family and your boating experiences.

Submit to Wil Vidal e-mail: wvidaljr@wi.rr.com



Mark and Jeri Baumeister, Madison, WI

MILWAUKEE BOAT SHOW

January 16 through January 25 2009

By Jay Wagner

The 2009 Milwaukee Boat Show, held at State Fair Park, was a resounding success for the Glacier Lakes Chapter. According to the promoter, Showspan, attendance was equal to 2008, an amazing occurrence considering the state of the economy. Talking to a few boat dealership owners, they also told me that they had interest and activity on new boats.

Our booth was in a decent location with a fair amount of traffic and we seemed to have enough interest in the boats and related marine items in our display. Glacier Lakes membership stepped up to the occasion for set up, tear down and staffing the booth during the show. A special thank you to all the members for their time to promote the hobby of antique and classic boats. Linda Allen won a weekend for two at The "Triple R Resort" What a great surprise for Jeff.

Remember that this is an annual event and the boat show committee would appreciate it if you have a boat or marine items available for display at the 2010 show.

Feel free to contact any of us during the next year if you think you would like to participate.

Thanks to these members for supplying boats and motors for display. John Baumann, Dave Doyle, Lance Ehrke, Mark Willis, Walter Wilde, Rick Mueller, and Wil Vidal

Special thanks to the volunteers: Mark and Mary Willis, Patrick Larsen, Jack Schneiberg, Dave Doyle, Walter Wilde, Lance Ehrke, Sue Ehrke and Shawn Ehrke, Rick Mueller, Wil & Mary Vidal, Tom & Diane Forecki, Ken and Gerta Bouregois, Rick and Kathy Malle', Frank and Helen Petran, Don and Mary Schwister, Frank Wilke and Susie Sydor, Sue Schroeder, Herb Thatcher, Linda Allen, Bob and Ann Kuntsch, Howard and Donna Schneider, John Baumann, Karl Johns, and Jay Wagner

EDITORS NOTE: Thanks again to the Boat Show Committee: John Baumann, Karl Johns, and Jay Wagner



Look Who's the Same Age as His 1939 Chris Craft Utility (Patty Ann II)!



Jon Walters was turned out the same year as his 1939 classic. He is pictured on the cover of the *Brass Bell* and in his Georgia workshop getting Walt's Woody ready for the 2009 boating season. When you see him, congratulate him on the achievement of officially being "old as dirt". Seriously, Jon Walters has been very active in many ACBS activities in the South and Midwest. Thanks Jon for your constant promotion of antique and classic boating. Happy 70th Birthday! From *Mark Walters*



**BLACKHAWK CHAPTER AND ALTOUNIAN BUILDERS
SPONSOR OPEN HOUSE
ON 1927 CHRIS CRAFT TRIPLE RESTORATION**

BY JIM ALTOUNIAN



1927 Kermath engine



Jim Altounian, George Plamondon, Blackhawk President; Teddy McNally; Trustee, Antique Boat Museum



LR: Frank Petran, Dave Doyle, Jack Schneiberg, John Constable, Howard Schneider and Wil Vidal

The Blackhawk Chapter along with Jim Altounian sponsored an open house on the restoration of a 1927 Chris Craft 26ft triple. It was held Saturday December 13 at Altounian Builders, Lake Bluff, IL. Jim's previous open house was back in December, 2004 when he was restoring a 1954 Shepherd.

The boat was pretty much a basket case when Jim brought it back from Duluth Minnesota in April of 2008. "I had just finished my second boat (1954 Shepherd 24') and realizing how boring it was not to have a project, I started to look for something else to tackle. I wanted to find something older, more unique and more challenging. A triple seemed to be of interest." He got on the internet, made phone calls and checked out the want ads. "All I could find were expensive restored ones and that was not what I wanted. I heard about this boat in Duluth Minn. and flew up to see it. I was very disappointed in it's condition but bought it anyway. It was said that the boat had been used by Al Capone to transport booze. (As were 50 other 1927 triples) The interior was partially removed for some reason. (store booze?) A man bought the boat 31 years ago, with the intention of restoring it. It sat outside in his vacant lot for 30 years and last year at age 60 he decided he was to old to tackle the project. During the 30 year period people came and stole most of the hardware, running gear and anything else that was easy to remove. The engine remained (at 1300 lbs.. they could not steal it) but it was exposed to the elements."

"How and why I ended up with the boat in that kind of shape, is a fair question. Maybe the fact it had a 1927 Kermath engine was part of the reason for buying it. (150 hp, 6cyl., 1200 lb., 12 spark plugs 24 valves, overhead cam, 5" pistons).

The engine has been restored by John Schnitker a specialist in this kind of work, and has restored unique and antique engines for 40 years." The engine was recently fired up for the first time.

"The boat was in such bad shape I could only salvage the two engine stringers and it became a pattern project. Needless to say, it was a challenge to reconstruct the hull. It is now complete and I have started the interior and I'm spending a lot of time finding details since so much was rotted out. I am having some success in finding some original hardware plus I have located places that can reproduce the rest of it including the windshield. Most of the running gear has been located and I hopefully will complete the project in one more year." When asked about naming the boat, he said "I haven't had time to think about a name. I have friends who enjoy sharing this experience with me and make it interesting. They are Jim Swarthout, Corky Peterson and Steve Steers."

A special thanks to Jim for providing refreshments.

A Brief Guide to Bottom Restoration

by Jack Schneiberg

Reprinted with permission from *The Century Boat Club newsletter Thoroughbred Newsletter*

I cannot imagine doing a bottom without flipping the boat over. Actually, with everything off the hull and out of the hull (interior, hardware, running gear and engine), the hull itself is fairly light. I usually build a bracing from inside the boat using the engine stringers and side frames as attaching point. I build mine with legs on it so that when the boat is flipped it actually rests on the legs at a working height that does not kill my back. This is necessary to keep the boat square and true.

I believe that Dannenberg will always recommend a double bottom; a thin layer of marine plywood overlay on the frames and then the planking bedded on top of that. Century did not feel this necessary - or - they would have built the boat that way in the first place. Once the boat is over and the bottom planks removed, I take each frame out and inspect it for cracks and rot. If it passes inspection, I clean it and seal it liberally with Smith's CPES. If the frame fails inspection, I replace it with a new frame, also sealed in CPES. I use all new silicon bronze carriage bolts when reinstalling the frames. I put each frame back in place (new or refurbished) and bolt them in place - BUT, I do not use the 5200 until I have been through all the frames and have them reinstalled. This allows me to continually double check the alignment and the "square" of the boat. Many people are under the impression that these boats were built by craftsmen. While a good share of the production line workers were very skilled, they were not all craftsmen. Therefore, it is not uncommon to find the boat wider (measuring from the keel to the chine) on one side than the other - or - slightly taller on one side than the other. Replace all battens.

This allows you to create new fastener holes in the battens; and I go to a slightly wider batten than the original just to give me a little more heft and to bring some of those plank fasteners inboard a bit. Battens should be completely sealed with CPES - all 6 sides of each batten.

After everything has been trued up, I then start at the front and take each frame back out; then reinstall with 3M 5200. Do not use the quick set. Use the mahogany colored 5200 and make sure that every single surface that mates to anything else is completely covered with a thin layer of the stuff. This will assure a tight and completely bonded surface between frames and keel and chine. When bedding the planks - test fit the complete bottom and if using new planks - completely fasten it down - all planks - again, without bedding it. When the test fitting is done, take the bottom off again and then use the 5200 to bed the planks to the battens and frames. Do this one plank at a time and DO NOT apply the 5200 to the frames and battens until you are ready to install that particular plank. New or old planks should be completely sealed with CPES - all 6 sides. I usually do not seal the planks until I am ready to install them as the 5200 seems to bond nicely with CPES that is not set up more than 30 - 60 minutes. That may be an old wife's tale - but it seems to work just fine.

If you do a bottom in this method, there is no need for a double bottom. You will wind up with an original design bottom that is way stronger and more durable than the original because of the CPES and the 3M5200. If you are careful and obtain maximum coverage with your 5200, the boat will NOT leak.

Note: even if your stem, forefoot and keel appear to be fine, remove them anyway and clean them up and seal them with the CPES and reinstall with 5200.

You can do this. I almost flunked shop class in high school. For decades I abdicated home repairs to outside craftsmen rather than screw them up. My working knowledge of tools consisted of knowing the difference between a screwdriver and a hammer. These bottoms can be done with a minimum of woodworking tools - one does not need a fully equipped shop to do this. If you run into trouble with certain bevels or angle cuts, look for a local small cabinet shop and they can usually help you out with anything you don't feel qualified to handle. Buy all new fasteners. The ones you take out are old and brittle as you will notice when you take them out and break a few (or a lot) when removing them.

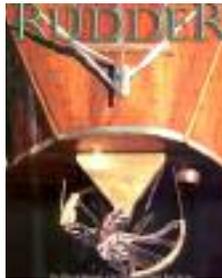
As mentioned, take pictures, pictures, pictures. You may think you can remember where everything goes when taking the boat apart, but you will be amazed at how confusing all the look alike parts look alike when you are trying to reassemble things. It's fun; it's satisfying to do this. Just don't set a deadline!

ABOUT THE AUTHOR

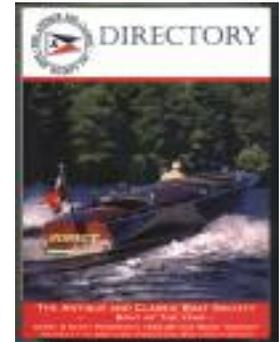
Jack Schneiberg is Treasurer for the Century Boat Club and serves on The Pewaukee Boat Show Steering Committee as well as getting involved in other chapter functions. He recently helped the current Glacier Lakes treasurer in setting up an accounting system.

NINE REASONS why you'll want to join THE GLACIER LAKES CHAPTER of The Antique & Classic Boat Society

Reason #1 The magazine you'll put on your coffee table-**RUDDER** magazine-You'll get this quarterly glossy magazine that will keep you updated on the important activities of boat shows in the US and Canada. Features include: Calendar of Events; Chapter News; Boating Safety; The Trading Dock and more.



Reason #2 The book worth the price of admission alone. The **DIRECTORY**-Across the US and Canada, you'll have almost 700 pages (1.5" thick) with 8,000 names at your fingertips to share antique & classic boat information and answer questions. Listings are multi cross referenced by boat classifications, alphabetical boat name listings and alphabetical inboard engine listings.



Reason #3

"at the Waterline", The Glacier Lakes Chapter bi-monthly newsletter keeps you informed on local events and projects. You are invited to contribute stories about your experiences with your boat from trips to restorations.



Reason #4

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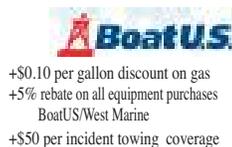


Reason #5 GLACIER LAKES ACTIVITIES

- * Winter Boat Show/State Fair Park
- * Annual Antique & Classic Boat Show, Wild Eagle Lodge
- * Annual Pewaukee Lake Boat Show
- * Annual Madison Area Boat Show

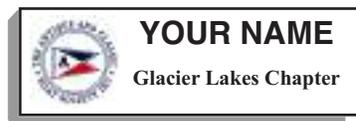
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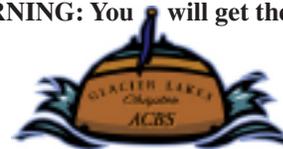


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HP _____ Engine _____ Make _____

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List additional boats on separate sheet, same format.

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Bottoms Up

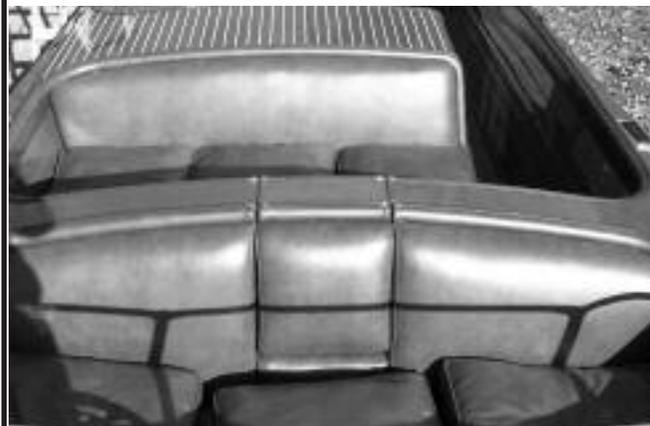
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CALENDAR OF EVENTS 2009

MEMBERSHIP MEETING FRIDAY APRIL 17, 2009 HIGHWAY HARRY'S JOHNSON CREEK-See page 3

BOAT SWAP MEET-SATURDAY MAY 9, 2009

Presented by The Boat House of Madison, LLC

Planned events: boat clubs and yacht clubs, swap spaces (used parts), boat corral,
fishing clinics, wakeboard and water ski clinics, food and refreshments for sale.

Where: 5 acre grass lot next to the Boat House buildings Time: 10AM – 7PM Admission: Free

5345 West River Road Waunakee, WI 53597 Ph: 608-849-9200 Fax: 608-849-9231

MORE INFORMATION TO FOLLOW or contact Mike Lizon (608) 692-3976

"That Was Then, This Is Now" Muscatine Boat Show and Racing Boat Exhibition

May 15-17, 2009, Muscatine, Iowa, Riverside Park and Harbor.

Muscatine, Iowa's beautiful park along the Mighty Mississippi.

Contact Dave Moritz at 563-260-1970 or visit www.muscatineboatshow.com.

EAGLE RIVER, WI. JUNE 20 2009

5th Annual Antique & Classic Boat Show at Wild Eagle Lodge
Contact Jo Daniel 715-479-5778 or events@wildeaglelodge.com

McHenry Boat Show July 18, 2009

The 18th annual Antique & Classic Boat Show Minocqua WI., July 24, 25, 26 2009

All proceeds are for the benefit of Multiple Sclerosis.

Contact Minocqua Chamber of Commerce 715-356-5266

E-Mail stralango@minocqua.org or

Gordon Moore 904-261-5374, summer 715-356-4218

Madison Area Boat Show Saturday August 7-8, 2009

Pewaukee Boat Show Saturday August 22, 2009

Geneva Lakes Boat Show September 26, 2009